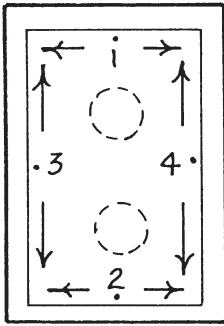


Mounting Instructions

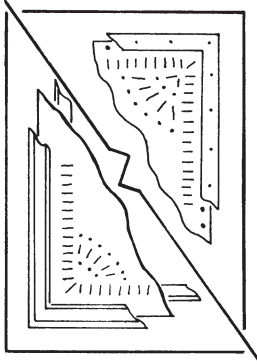


Place door on firm padded surface to prevent scratches. Place metal panel onto the door. Position, using weights to flatten the bow and start tacking by piercing holes (if not prepunched). Start in the center and follow through on all four sides, alternately placing tacks on top, bottom and sides 1½" - 2" apart.

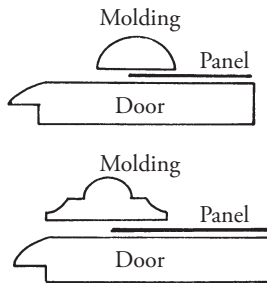
For installation of Ready Punch™ Appliance Panels:

Follow manufacturers' instruction.

Flush Door



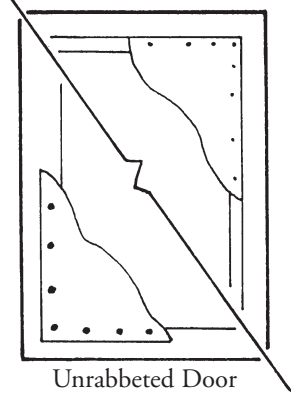
Raised Panel Door



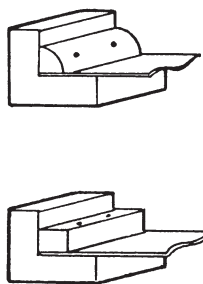
Front-Mounted Panels

Flush door application is the same as for raised panel doors. Cover the desired area and finish off with molding. In the case of metal doors, panels are held in place using sheet metal screws instead of tack or brads. A few of the types of moldings that can be used to hold panels in place would be shoe, stop, screen, cap, cove, half-round, mullion, etc. Surface mounting the tin and finishing off with molding coordinated to doors not only holds the tin in place but adds a decorative appearance. When applying panels to old, worn-out doors on kitchen cabinets, be sure new finish (paint or stain) has been applied before installing new panels.

Rabbeted Door



Unrabbeted Door



Rear-Mounted Panels

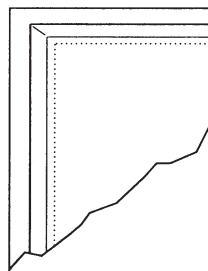
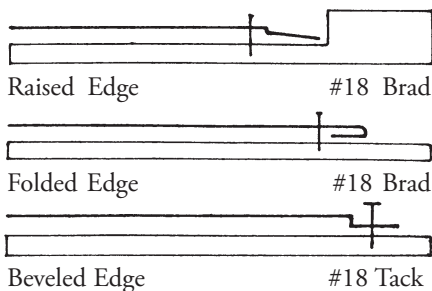
Panels are attached to the inside frame of rabbeted doors as follows: use strips of wood molding behind the panels and tack into place all around to secure. On very small openings, glazier's points may be used in lieu of molding. On unrabbeted doors, panels can be attached to the back of the frame using tacks to secure.

Tacks and brads for attaching panels
are available in packs of approx. 50

#18 Brad x ½"
#18 Tack x ½"

Each pack \$ 2.50

Self-Edged Panels



Self-edged panels are easily mounted with the use of #18 brads.

There are no hard-and-fast rules about how much of the door should be covered with the metal panel. It is a matter of taste and/or necessity. Door and drawer handles can be placed either on the metal panels or kept on the exposed part of the door.

Care of Your Finished Panels

To clean panels merely wipe with a soft, dry cloth. Should it become necessary to use a liquid cleaner, use only a mild, non-abrasive detergent diluted in water and wipe dry immediately. Never use waxes, polishes or abrasive cleansers on panels as they may damage the protective coating. With proper care, your panels should keep their original appearance indefinitely.

These metals are industrial materials that are used for craft and decorative purposes. Occasional minor defects are a result of mill handling and are unavoidable. While every attempt is made to present the "best side forward," there may be some visible faults. Many find this adds interest and character to the work.

We thank you for your order and we are gratified by the confidence it reflects in our work. We have a firm commitment to quality and we will complete your order with care, keeping your satisfaction in mind.

While no guarantee is expressed or implied concerning durability of protective finishes on these panels, by taking care that the panels do not come in contact with substances which may mar the finish such as furniture waxes and polishes, abrasives, corrosives, etc., your panels should retain their original appearance indefinitely.